

Work Order ID 119883

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119883

30 mai

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Item ID: D206-648-013

Accept

N900040100

Setup Start *NS1*

Revision ID:

Blue

Stop *NS2*

Item Name: Ground Handling Wheel Modification

Start Date: 5/28/14 Start Qty: 2.00

2

Cust Item ID:

Required Date: 5/28/14 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

u

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D206-648	Rev B								
100	Document Control	0.00							
100									
DC	Memo	0.00			DAS 31 9-89	2x		14-06-04	
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D206-648-013 CHG002								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00				2x			
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00			DAS 31 9-89	2x		14-06-04	
Quality Control									

MC5 14-05-29

2

DAS
06
9-89

MAY 29 2014

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Item ID: D206-648-013 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Ground Handling Wheel Modification
 Start Date: 5/28/14 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 5/28/14 Req'd Qty: 2.00 *2* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-648-013								
								JUN 04 2014	DAS 06 9-89
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MLJ 14-06-04

14-6-4

Picklist Print

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Parent Item: D206-648-013

D206-648-013

Parent Item Name: Ground Handling Wheel Modification

Start Date: 5/28/14

Required Date: 5/28/14

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A05.09.23New issueKJ/JLM
IPP Rev:B 07-12-05 ECN 1080p DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2652		Manufactured	No			110	Each	1,057.000	16				

2 ***D2652***
Bushing

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28
9-89

MAY 29 2014

Location	Loc Qty	Loc Code
FG	44	
31985	44	
ST014	1013	
103643	201	
110800	168	
113196	32	
115133	412	
117876	200	

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16X

D3414-041

Manufactured No

110 Each

42.0000

2 4

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2 ***D3414-041***
Lug

Location	Loc Qty	Loc Code
ST446	24	
114487	24	
ST471	18	
114454	16	
116662	2	

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4X

Picklist Print

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Parent Item: D206-648-013

D206-648-013

Parent Item Name: Ground Handling Wheel Modification

Start Date: 5/28/14

Required Date: 5/28/14

Start Qty: 2.00

Required Qty: 2.00

AN3C37A Purchased No 110 Each 394.0000 4 8

2 *AN3C37A*

BOLT

**

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Location

Loc Qty

Loc Code

ST353 10
M124131 1
M127823 9
ST514 384
M128491 184
M128773 200

8X

NAS1149C0363R Purchased No 110 Each 1,273.000 4 8

2 *NAS1149C0363R*

Washer

**

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Location

Loc Qty

Loc Code

FP001 580
114742 580
Return2014 6
114742 6
ST292 687
122441 87
m128591 600

8X

MS21043-3 Purchased No 110 Each 568.0000 4 8

2 *MS21043-3*

Nut

**

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Location

Loc Qty

Loc Code

FG 80
103691 80
ST315 55
124555 35
m126741 20
ST509 433
m128398 433

8X

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Shop Packet Print

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FOR INSTALLATION INSTRUCTIONS/REQUIREMENTS AND TECHNICAL INFORMATION SEE APPLICABLE
DART INSTALLATION INSTRUCTIONS.

REFERENCE ONLY

DAS
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9-89

14-06-04

QTY -011	QTY -013	PART NUMBER	DESCRIPTION
X		D206-648-011	GROUND HANDLING KIT
	X	D206-648-013	GROUND HANDLING KIT
8	8	D2652	BUSHING
2		D2659	GHW LUG
	2	D3414-041	LUG ASSEMBLY
4		AN3-37A	BOLT
	4	AN3C37A	BOLT
	4	AN960C10	WASHER
4		AN960JD10	WASHER
4		MS21042-3	NUT (OR MS21042L3)
	4	MS21043-3	NUT

RELEASED
09/12/16

B	INSTALLATION AND WEIGHT AND BALANCE INFORMATION TRANSFERRED TO DART INSTALLATION INSTRUCTIONS D206-642. ALL HARDWARE UPDATED TO SS HARDWARE.		AJS	08.09.24
A	NEW ISSUE		JB	97.11.03
REV.	DESCRIPTION		BY	DATE
DESIGN	JB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED		DRAWING NO.	REV. B	
MFG. APPR.	N/A	D206-648	SHEET 1 OF 1	
APPROVED		TITLE	SCALE	
DE APPR.		GND HANDLING WHEEL (GHW) INSTL	NONE	
DATE	08.09.24		<small>COPYRIGHT © 1997 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	